



International Study Visit, Germany 27-31 Jan 2020

teknopar

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teknopar

Teknopar Industrial Automation is an R&D performing SME founded in 1996 and it is one of the leading providers of automation systems and solutions in Turkey for industrial facilities, energy and mobility sectors. Through the development of its engineering and production infrastructure, the company has extended its sphere of activity to provide customers with a wide range of services and end-to-end solutions where integrated applications of mechanics, hydraulics, automation, electric-electronics, and information technologies have been supplied. The company incorporates control, automation and robotics technologies with information technologies and provides industrial communication systems, servo-controlled motion systems, embedded & industrial software.





Application Areas













Industry 4.0: ERP – MES – PLC – SCADA - Hardware

Level 5: Managing the business-related activities of the manufacturing operation.

05 ERP Enterprise Resource Planning

Level 4: Managing production work flow to produce the desired products.

MES
Manufacturing Execution Systems

Level 3: Supervising, monitoring and controlling the physical processes.

03

Control Systems SCADA, DCS, HMI

Level 2: Sensing and manipulating the physical processes.

2 Intelligent Devices
Sensors, analyzers, actuators

Level 1: Defines the actual physical process

01 Off Process















Our Skills Advanced Industrial Programming







PLC software TIA Portal Codesys 2.3/3.5 STEP 7 (SCL, STL, Ladder, Graph) Scada software WinCC



Printed Circuit Board (PCB) and embedded system design International Study Visits of TARAL to EU Key Players



Industrial Communication System Design and Applications: ProfiNET, Profibus, AS-i, **Devicenet**

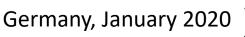


Servo controlled motion system design: PLC open motion control **SIMOTION, Sinamics**





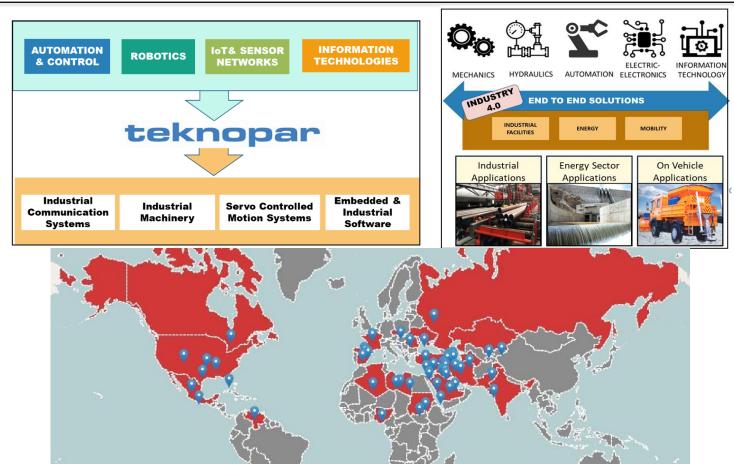












To date, TEKNOPAR has implemented projects at 27 countries.













Fields of Activity

ERW Machines

SWP - SSAW Machines

Power Wave Welding



HYDROSTATIC TEST

X-Ray TEST

















system

Imaging software







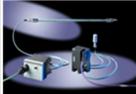
https://www.youtube.com/watch?v=XIVB9T-8H2c

Cable Robots

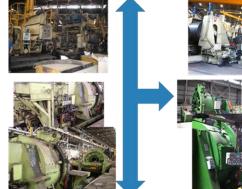
Moving Target Tracking

Automatic Level Identification





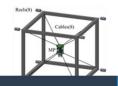




Refurbishment

Modernization and revision of plants and industrial facilities

http://teknopar.com.tr/construmatic40/















Expertise offered:

IoT and Sensor Networks

- Applications in manufacturing, energy and mobility
- On-site installation of the sensors, machines and systems
- Condition Monitoring Systems
- M2M/ Internet of Things with HTTP, MQTT, AMQP
- IIoT & Narrow Band IoT (NB-IoT /LoraWAN/ SigFox/..)
- OPC UA, B2MML, PLCopen OPC UA

Automation and Control Systems

- PLC: TIA Portal, STEP 7 SIMATIC Manager, Rockwell Automation PlantPAx
- SCADA: WinCC, Visual Studio .NET
- Industrial Communication System design: PROFINET, PROFIBUS, AS-i, DeviceNet
- Servo Controlled Motion Systems: SIMOTION, SINAMICS, CODESYS
- Hydraulics and pneumatics systems













Robotics

- Material Handling and Transfer Systems: Teknopar supplies and installs hydraulic, electric-electronic field equipment required for the conventional and full-automated control of the transfer systems
- Manufacturing Machinery: Fully or semi-autonomous machinery with automation and control systems
- Cable Robot CONSTRUMATIC 4.0 (EUREKA): An intelligent productive system based on flexible robotic systems and 4.0 industry applied to the construction industry

NDT and Test Systems

- Ultrasonic Test Systems, X-Ray Test Systems, Hydrostatic Test Systems
- Test-beds fully controlled by PLC-HMI Developed in the standard DICONDE format to facilitate interoperability and communication with 3rd party devices
- Object recognition and anomaly detection by Image Processing, Artificial Intelligence

Edge/Cloud Computation, Analytics and AI

- SoA/Middleware
- Edge/Cloud computation and analytics
- Artificial Intelligence, Machine Learning and Deep Learning
- Digital Twins
- Distributed system architecture Hadoop, Mahout, Spark, Flink
- Programming Languages: C, C++, Python, Java
- Libraries and Environment: Qt, OpenCV, Eclipse, FIWARE













Description of your research interests

- Smart manufacturing, digital factories, smart energy and mobility
- Automation, control systems and robotics-mechatronics technologies
- Industrial real-time communication technologies (IIoT), system modelling and distributed intelligence architectures
- Modularity-machine with interface, M2M interfaces and material handling systems
- Control systems and robotics-mechatronics technologies
- Cyber Physical Systems (CPS), Digital Twin
- ICT, AI, ML/DL, edge/clod computation, complex event processing and real-time data analytics
- Remote service management, condition monitoring
- Image processing and computer vision applications













Description of your research interests

Horizon 2020 and EU Projects Involvement

Member of;

- Big Data Value Association (BDVA) PPP
- Vision 2020
- EFFRA
- Eureka Cluster Smart Advanced Manufacturing

Member of Standardization Initiatives

- CCSAGT Cloud Computinfg and Standardization
- 5GTRForum Head of Manufacturing Group for Information Technologies and Communication Authority
- H2020 Expert Advisory Group "Innovation in SMEs"





















COGNITWIN - H2020 DT-SPIRE-06-2019

INDUSTRIAL PARTNERS	UNIVERSITY AND R&D INSTITUTES	TECHNOLOGY PROVIDERS		
Noksel Steel Pipe Company	SINTEF AS	TEKNOPAR Industrial Automation		
Hydro Aluminium Deutschland GmbH	The German Research Center for Artificial Intelligence (DFKI)	Cybernetica AS		
SHI FW Energia Oy	Fraunhofer-Gesellschaft	Nissatech Innovation Centre		
Sidenor Aceros Especiales Europa S.L.	University of Oulu	Scortex		

Elkem ASA

Saarstahl AG



The goal of COGNITWIN is to add the cognitive elements to the existing process control systems, and hence enable their capability to self-organize and offer solutions to unpredicted behaviors. The COGNITWIN project will bring the industrial partners to a new level of Industry 4.0-driven operation by bringing in new data sources, integration of new and existing data, applying machine learning techniques to generate hybrid, self-learning and proactive systems, as parts of their digital transformation journey to cognitive plants.

https://cordis.europa.eu/project/id/870130













MACHINAIDE – ITEA 3 Call 5

Pa	rtner	Country		
1	:em engineering methods AG	DEU		
2	Aalto University	FIN		
3	Additive Industries	NLD		
4	CIP System Ltd.	KOR		
5	CORDIS Automation B.V.	NLD		
6	Dakik Yazilim Teknolojileri	TUR		
7	Demag Cranes & Components GmbH	DEU		
8	Doğru Bilgi Teknolojileri	TUR		
9	Eindhoven University of Technology	NLD		
10	Empolis Information Management GmbH	DEU		
11	Ermetal otomotiv ve esya sanayi tic.a.s.	TUR		
12	ERSTE Software Limited	TUR		
13	ETRI	KOR		
14	HOP Ubiquitous	ESP		
15	IDEAL PLM	FIN		

16 Institut for Automation und Kommunication (IFAK)	DEU
17 KE-works BV	NLD
18 Koenig & Bauer AG	DEU
19 Koenig & Bauer Sheetfed AG & Co. KG	DEU
20 Konecranes Global Corporation	FIN
21 Lely Industies N.V.	NLD
22 Remion	FIN
23 RollResearch International Oy	FIN
24 Savox Communications Oy	FIN
25 Technische Universität Berlin	DEU
26 Teknopar Industrial Automation 🕝	TUR
27 TNO	NLD
28 TWT GmbH Science & Innovation	DEU
29 VTT Technical Research Centre of Finland Ltd	d. FIN

MACHINAIDE aims to support innovative concepts for accessing, searching, analysing and using multiple Digital Twins data for increasing usability and functional upgrading of machines and equipment.













FLOW CAM - MARTERA

CONSORTIUM

CONS	CONSORTIUM							
Р1	Mr Fabrice Auzanneau CEA List							
P 2	Prof Monssef Drissi Habti IFSTTAR COSYS							
Р3	Dr Perin Unal TEKNOPAR R&D							
P 4	Mr Emre Ege Desistek Robotik Ltd. Sti. R&D							
P 5	Mr Yoann Jacq MEDYSYS MEDYSYS							



Flow Cam (FLoating Offshore Wind turbine CAble Monitoring) project aims at studying new methods for the inspection, detection and monitoring of structural defects in the interconnection system of FOW farms.

International Study Visits of TARAL to EU Key Players













CONSTRUMATIC 4.0 - EUREKA



Applications

Cleaning

Couting

Loads movement

Others



The EUREKA Network Application E!11720 CONSTRUMATIC4.0 has been awarded the EUREKA label

EUREKA

Friday, September 29, 2017

Our CONSTRUMATIC 4.0 project was awarded by European Union's EUREKA Programme. Project is developed with Spanish Coprosa and Prodintec. The Eureka project is aimed at designing and prototyping a 5-axis cable-based robot to loads movement, inspection tasks, monitoring, control and measuring tasks and auxiliary tasks in construction sector.

http://teknopar.com.tr/construmatic40/













Specific Topics and Calls

ICT-46a-2020 "Robotics in Application Areas and Coordination & Support"

- TEKNOPAR is coordinating a project proposal for the call ICT-46a-2020
- Proposal with conceptual idea advanced.
- We are looking for partners with AI data fusion capabilities





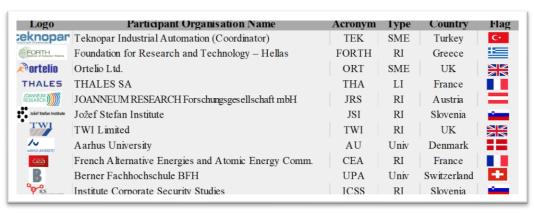








Specific Topics and Calls



Al			Platform			R	Robotics				Pilots			
AI and algorithm development	AI based vision processing	Al and Cognition	Cognitive Mechatronics	loT Platform Provider	Operations Technology (OT)	Platform provider (edge/fog/cloud etc.)	Software solution provider	Robot control	Autonomous robots	Non-visual sensing technologies	Proximity sensing	Other	End user (problem and data owner)	Industrial service provider (problem owner)
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