



Bu proje Avrupa Birliđi ve Türkiye Cumhuriyeti tarafından finanse edilmektedir
This project is co-funded by the European Union and the Republic of Türkiye



Technical Assistance for Turkey in Horizon 2020 Phase-II
EuropeAid/139098/IH/SER/TR

Turkey in Horizon 2020 Phase II

Mehmet Eren Kalyon PV

18.11.2022 | Ufuk 2020'de Türkiye Faz-II

Kalyon PV Introduction



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YEKA Project: Renewable Energy Resource Areas

All solar panels has to be manufactured in a factory located in Türkiye starting from polysilicon

Kalyon RERA Karapınar Solar Power Plant



20 Million m²
Konya-Karapınar SPP



1347 MWp
Installed Capacity



3.300 Million
Modules Produced



2.600 GWh / year
%20 of Türkiye's Yearly Solar Production

BiFi Bifacial + Tracker
Higher Energy Production

Konya Karapınar Solar Power Plant

Fifth biggest Solar Power Plant in the World.



1.500 m²
SCADA Center



3.300 Million
Module



2 Million
Household Electricity
Consumption



5.400 m²
R&D Test Center

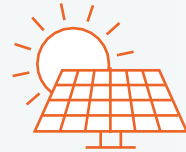


KalyonPV Vertically Integrated Factory



100.000 m²

Ankara



1000 MW

Production Capacity
+1000 MW in 2023



Integrated Production

Ingot-Wafer-Cell-Module



75%

Local Supply-Chain



2.200

Employees



2.500 m²

R&D Center





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Production Started at August 2020



Ingot Factory



Wafer Factory



Cell Factory



Module Factory





Ingot Factory

CZ / Mono-C

Boron Doped P-Type

4m



Cell Factory

Mono-PERC

Bifacial Technology

%22.6 Efficiency

%70 Bifaciality



Wafer Factory

Diamond Wire Cutting

158.75mm x 158.75mm

182.00mm x 182.00mm

G1 Size

180 um

M10 Size

180 um



Module Factory

Glass/Glass Frameless

Bifacial Modules

72 – Half Cut Cells

385W (G1) & 535W (M10) Power

> %70 Bifaciality



Kalyon PV R&D

#KalyonPV



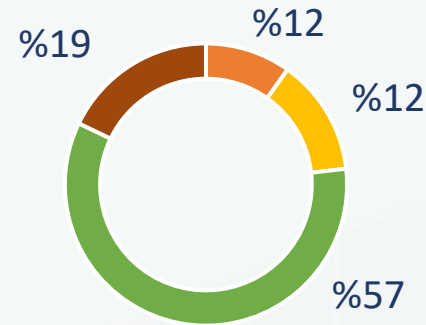
2.500 m²
R&D Center



30
Average Age



**Education
Level**



■ PhD ■ Masters ■ Bachelors ■ Technicians



**1 September 2020
Official R&D Center
Opening**

Kalyon PV R&D



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Organisational Structure

R&D Management

Dr. Güven Korkmaz

İngot Wafer Cell Research Chief Engineer

Dr. Güven Korkmaz

Module Research Chief Engineer

Meriç Çalışkan

Characterization & Product Design Research Chief Engineer

Dr. Mete Günöven

Energy Production & Storage Resarch Chief Engineer

Scientific Committee

Kübra Kalyoncu Şeherli

Ersan Tüfekçi

Project Management Office

Mehmet Eren

Aylin Yıldırım

Funda Kaya

Belgin Kaya

Intellectual & Industrial Property Rights Office

Yusuf Turan



Ar-Ge Focus Areas

5 Years of Focus Areas

- 1- Photovoltaics Cell & Module Efficiency Increase Technics
- 2- Semiconductor Manufacturing Process Technics
- 3- Smart Factory, Industry 4.0 & Zero Waste
- 4- Energy Storage Systems
- 5- PV Performance Monitoring & Advanced Characteristics

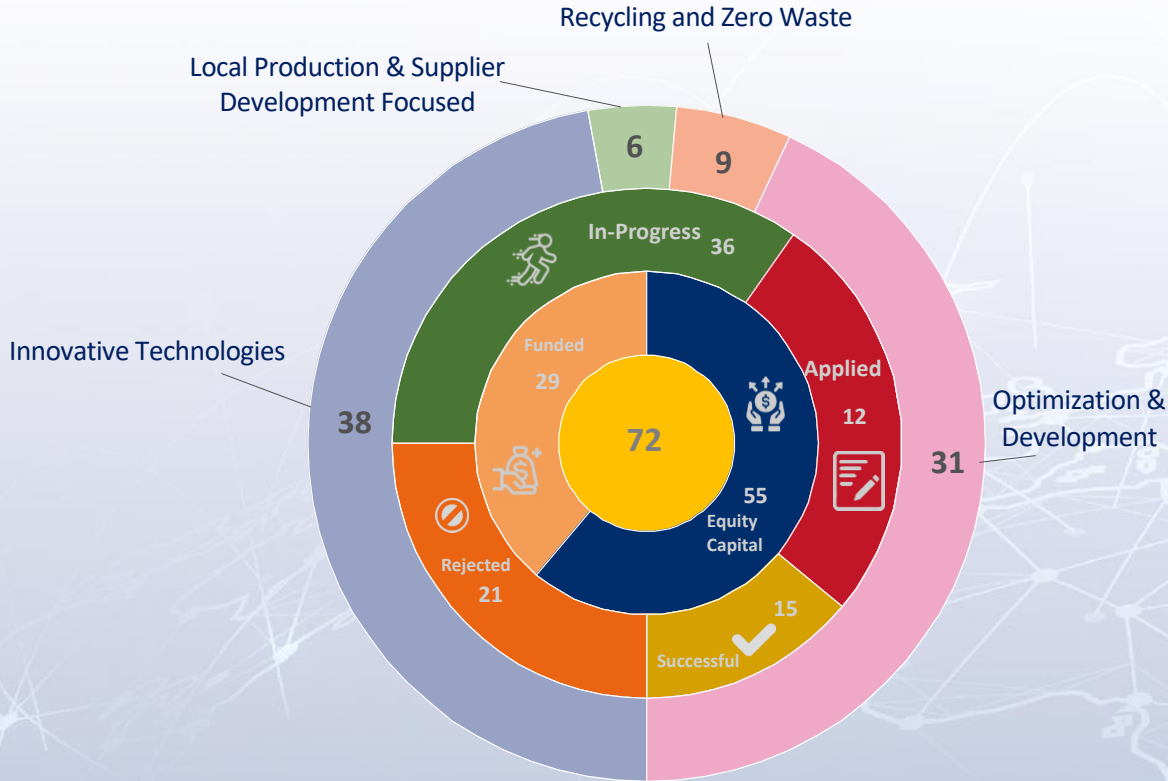
Project Portfolio



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Horizon 2020
European Union funding
for Research & Innovation



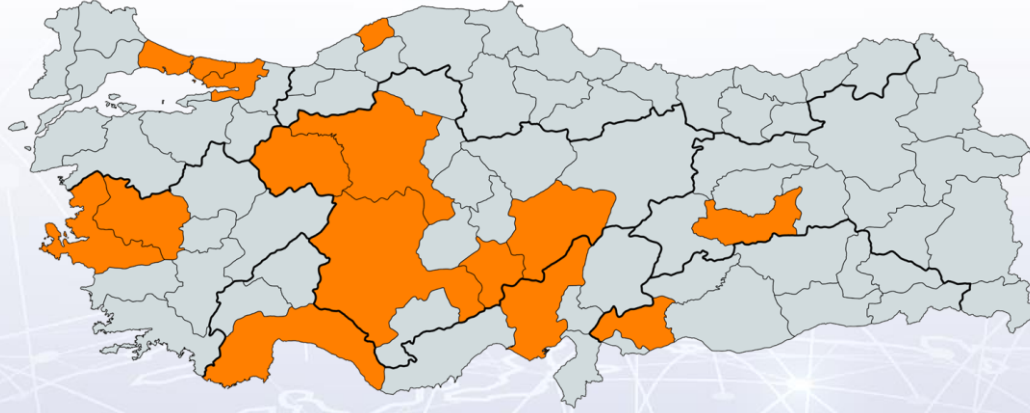
Applied Funds

- TÜBİTAK 1001
- Horizon 2020
- Horizon 2021-2027
- AB Green Deal
- TÜBİTAK 1707 & Other Local
- Erasmus+
- TÜBİTAK ERA.NET
- TÜBİTAK M-ERA.NET
- TEYDEP

Local Cooperation



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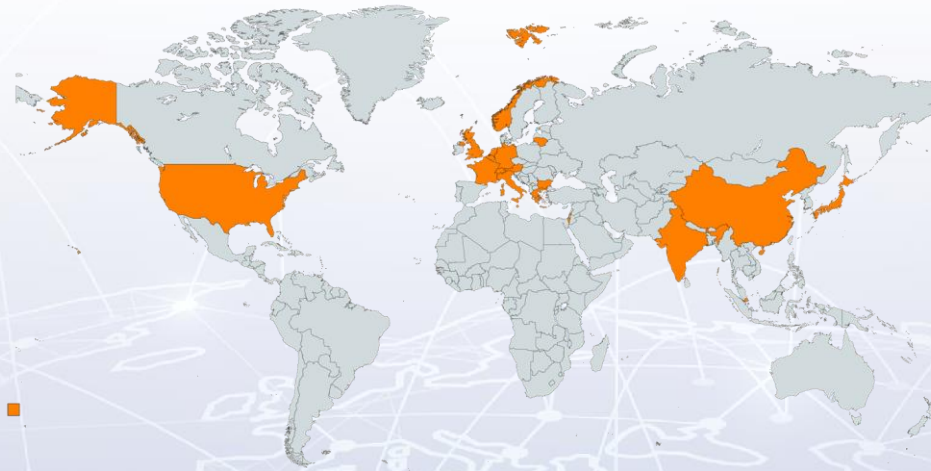
The collage features logos for numerous partners, including:

- REFERANS KİMYA
- AKYACHT
- DOKUZ EYLÜL ÜNİVERSİTESİ
- GO BATTERY
- İTECH SOLAR
- ANKARA YILDIZIM BEYAZIT AYRILI ÜNİVERSİTESİ
- İTUGAE
- YILDIZIM ÜNİVERSİTESİ
- YEVDES
- TEKNİK SOLAR
- minerji
- BİLGİR MÜHENDİSLİK
- YENİLEBİLİR ENERJİ SİSTEMLERİ LTD.
- GÖZLER CONSTRUCTION & ENGINEERING
- pantech alüminyum
- AKYACHT
- İTUGAE
- ENDAM
- ROBOSYS ROBOTIC SYSTEMS
- ALANYA ALAADDİN KEYKUBAT ÜNİVERSİTESİ
- ASPOWER
- SENTESBİR
- TUV NORD
- İTÜ
- İLERİ ARGE TEKNOLOJİLERİ
- Merkez Laboratuvarı METU Central Laboratory
- GÜNAM
- İstanbul Airport
- simsoft
- ENERJİ PİYASASI DÜZENLEME KURUMU
- ODTÜ
- ODTÜ-KİMYA
- giz
- TEST
- KMO ANADOLU OTYOL İŞLETMESİ A.Ş.
- TİM TÜRKİYE İHRACATÇILAR MECLİSİ
- RISETECHNOLOGY
- ASPİLSAN ENERJİ SANAYİ VE TİCARET A.Ş.
- KORO A.Ş.
- ODTÜ
- JÜBİTAK
- MAM
- nanografi
- pavtec
- aselsan
- Simovate

International Cooperation



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International Solar Energy Research Center Konstanz



CL5 Projects



PV4Plants



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- **AgriPV system with climate, water and light spectrum control for safe, healthier and improved crops production**
- **Project Duration 48 months (E2023.January – E2027.January)**
- **Total Budget 5.7 Million €**
- **Kalyon PV Budget 0.9 Million € (70% Funding: 630K Euro)**
- **Project Partners DTU, R2M, UoS, GUN, SFS, YTU, DAV, E2C, CEOE, AMB, TAT, CLU, TEK**



What Are the Best Light Sources For Photosynthesis?

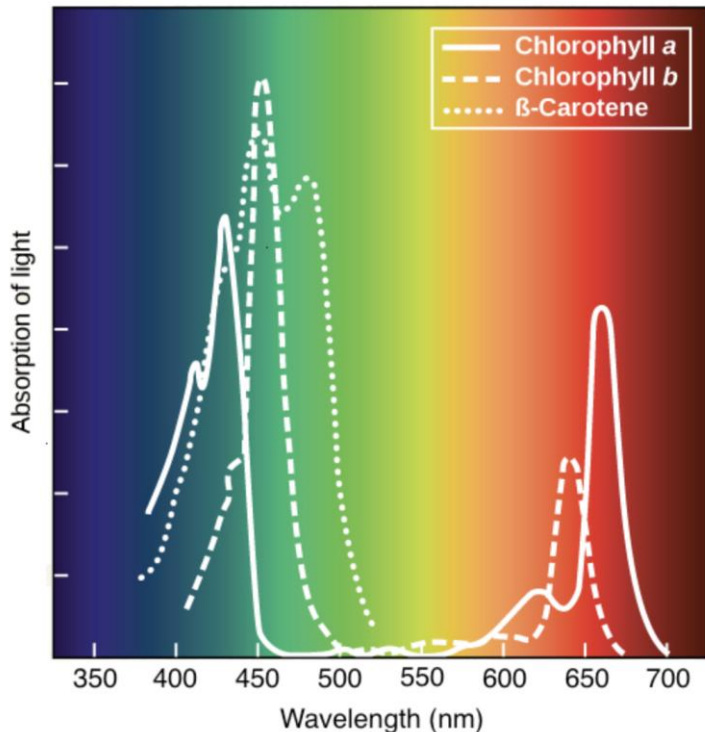
SEPTEMBER 4, 2018 NEWS AND ANNOUNCEMENTS

Photosynthetic organisms such as plants and algae use electromagnetic radiation from the visible spectrum to drive the synthesis of sugar molecules. Special pigments in chloroplasts of plant cells absorb the energy of certain wavelengths of light, causing a molecular chain reaction known as the light-dependent reactions of photosynthesis. The best wavelengths of visible light for photosynthesis fall within the blue range (425–450 nm) and red range (600–700 nm). Therefore, the best light sources for photosynthesis should ideally emit light in the blue and red ranges. In

troVis® Plus Spectrophotometer with a t sources. This allowed us to determine t

What Color of Light is Best for Plant Growth?

Absorption Spectra of Pigments



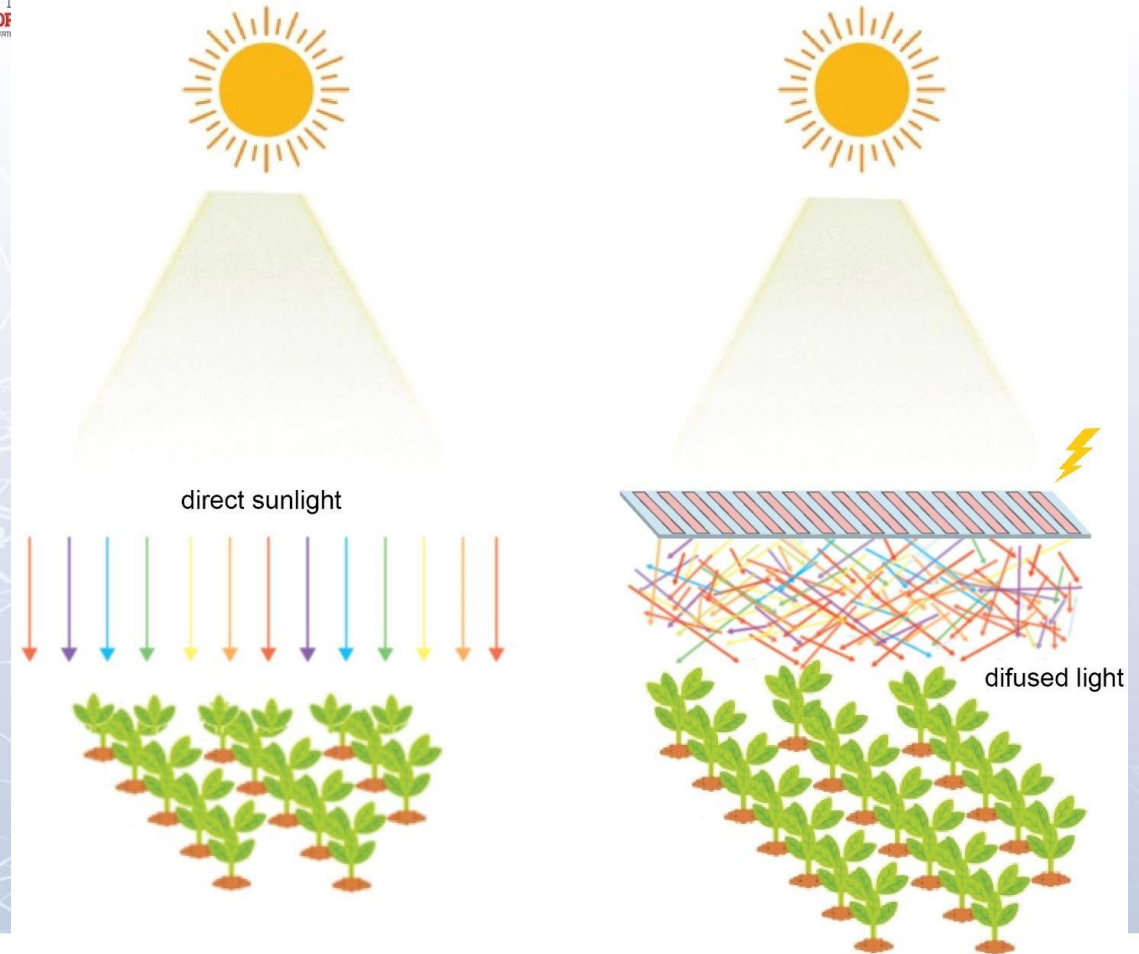
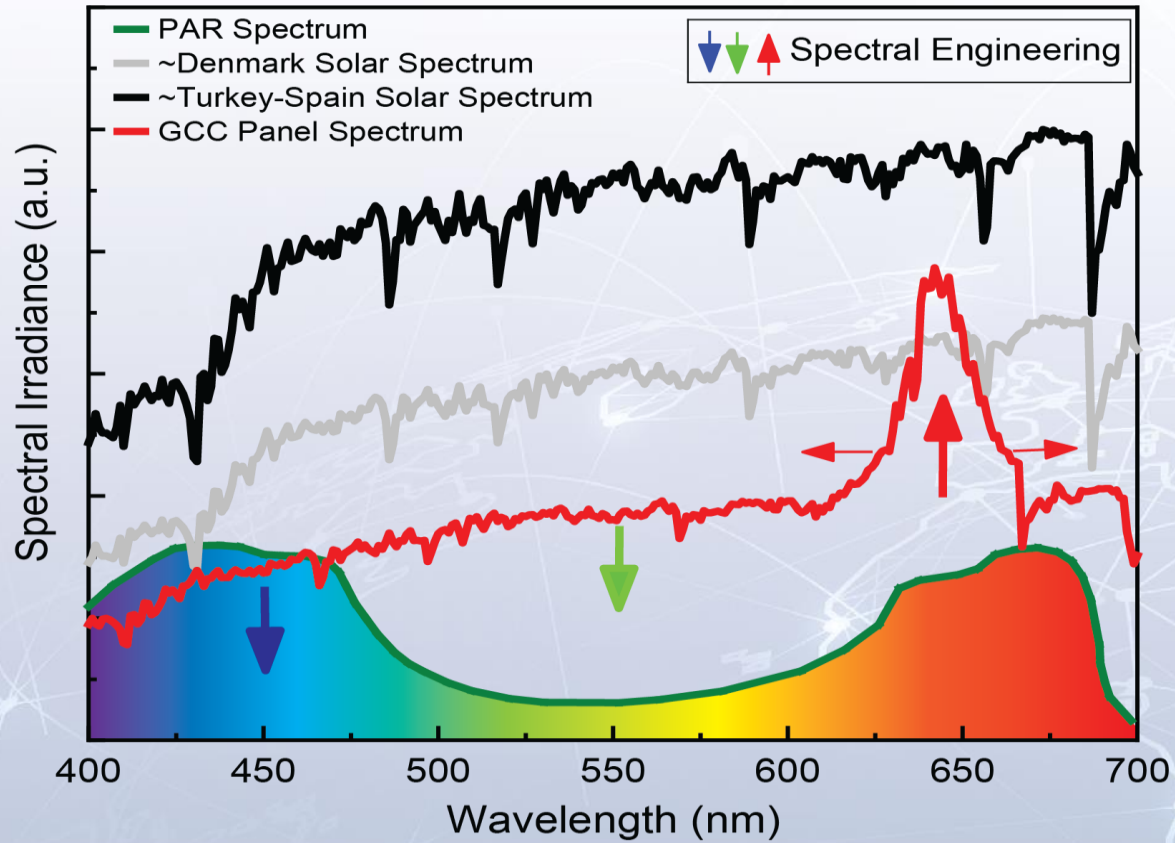
The colors blue and red are considered the best for a plant's growth and development.

Chlorophylls quickly absorb these color combinations to produce food and energy for the plant; hence, directly helping with the photosynthesis process.

Plants enjoy a higher amount of red, up to 5 times as much as blue.

Plants are grown with 80-90% red light and 10-20% blue light helps achieve fuller plants with lush thick foliage and appropriate stem lengths.

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Workpackages of PV4Plants

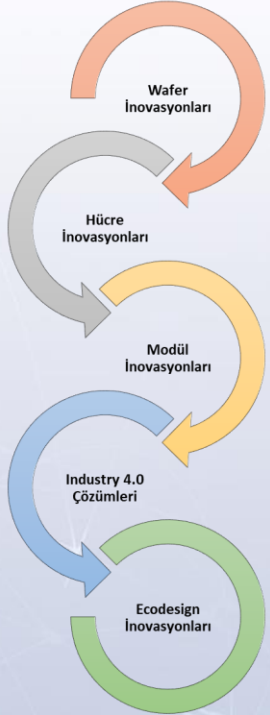


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WP #	WP Title	Lead	PM	Start	End
WP1	End-users requirements and PV4Plants pilots characterization Pilot characterization and KPIs definition for latter comparison. Creation of a long-term engagement strategy with the end-users and development of activities for increasing the awareness of the civil society.	DTU	79	M1	M48
WP2	Physiological indicators of crops performance underneath the PV panels Creation for a generalised experiments framework to analyse spectral engineering impact on crops performance and related results analysis. Development of adaptation strategies for the <u>agriPV</u> panels.	UoS	100	M1	M48
WP3	Manufacturing of the PV4Plants system and IT infrastructure Development of the luminescent glass-based colour converters (GCC) and adaptation of the initial <u>agriPV</u> system design to pilot characteristics (climatic conditions and cultivated crops). Optimization algorithm deployment.	GUN	128	M1	M48
WP4	PV4Plants system implementation and validation Practical implementation of the <u>agriPV</u> system in the pilot sites, including installation and monitoring for the three pilot sites. Scaling-up strategies through crowdfunding campaigns. Cost-benefit analysis for business cases.	KAL	144	M13	M48
WP5	LCA and circular economy applied to the agricultural sector Environmental and social analysis of the <u>agriPV</u> system <u>life-cycle</u> . Specific focus on circularity approaches.	AMB	89	M6	M42
WP6	Communication, Dissemination and Exploitation to boost replication Communication and dissemination plan. Exploitation strategy, policy brief development and projects clustering.	R2M	114	M1	M48
WP 7	Project management and coordination Includes necessary actions to successfully manage PV4Plants. Financial and administrative management.	KAL	49	M1	M48

- **Piloting novel cost-competitive bifacial IBC technology for vertically integrated European GW scale PV production value chain**
- **Project Duration** 36 months (2022.November – E2025.October)
- **Total Budget** 17 Million €
- **Kalyon PV Budget** 1.7 Million € (70% Funding: 1.1 M Euro)
- **Project Partners** *NORSUN, VC, VALOE, ENER, FUTURA, HIGH, COPP, CT, TOYAL, RENA, LPFK, ISCK, ISFH, IMEC, CEA, TNO, PROTECH*

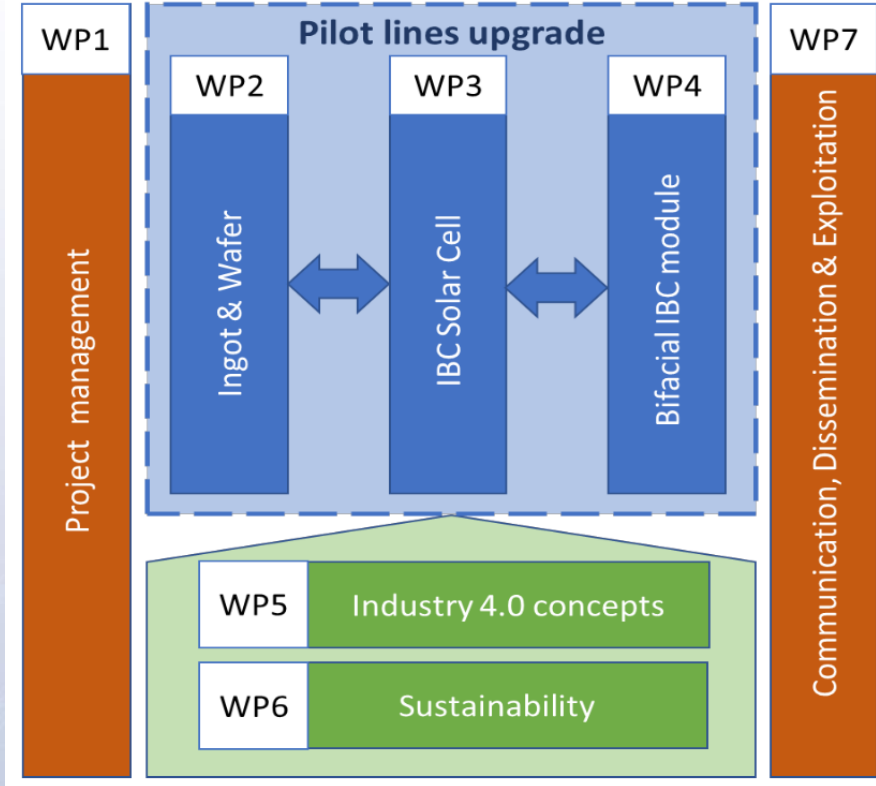




Workpackages of IBC4EU



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Work package No	Work Package Title
1	Management
2	Ingot & Wafer
3	IBC Solar Cell
4	Bifacial IBC module
5	Industry 4.0 concepts
6	Sustainability
7	Communication, Dissemination & Exploitation



Participants of IBC4EU



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List of participants

Participant No. *	Participant organisation name	Short name	Country
1 (Coordinator)	INTERNATIONAL SOLAR ENERGY RESEARCH CENTER KONSTANZ ISC EV	ISCK	Germany
2	PERSPEKTYVINIU TECHNOLOGIJU TAIKOMUJU TYRIMU INSTITUTAS	PROTECH	Lithuania
3	NORSUN AS	NORSUN	Norway
4	ENERGYRA B.V.	ENER	Netherlands
5	FuturaSun	FUTURA	Italy
6	INTERUNIVERSITAIR MICRO-ELECTRONICA CENTRUM	IMEC	Belgium
7	COMMISSARIAT A L'ENERGIE ATOMIQUE ET AUX ENERGIES ALTERNATIVES	CEA	France
8	NEDERLANDSE ORGANISATIE VOOR TOEGEPAST NATUURWETENSCHAPPELIJK ONDERZOEK TNO	TNO	Netherlands
9	INSTITUT FUR SOLARENERGIEFORSCHUNG GMBH	ISFH	Germany

10	Copprint Technologies Ltd	COPP	Israel
11	LUXCHEMTECH GMBH	LUX	Germany
12	WIRTSCHAFT UND INFRASTRUKTUR GMBH & CO PLANUNGS KG	WIP	Germany
13	UAB VALOE CELLS	VC	Lithuania
14	VALOE OYJ	VALOE	Finland
15	HighLine Technology GmbH	HIGH	Germany
16	Kalyon Günes Teknolojileri Uretim A.S.	KALYON	Turkey
17	BECQUEREL INSTITUTE	BI	Belgium
18 Associated	Centrotherm AG	CT	Germany
19 Associated	Laser & Electronics AG	LPFK	Germany
20 Associated	Toyo Aluminium K.K.	TOYAL	Japan
21 Associated	RENA Technologies GmbH	RENA	Germany

We are Interested in



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- Photovoltaics & its integration
 - Ingot & its technologies
 - Wafer & its technologies
 - Cell & its technologies
 - TOPCon Cells
 - Perovskite Cells
 - Tandem Cells
 - Module & its technologies
- Characterization
- BIPV- Building Integrated PV
- AgroPV- PV Integrated Agricultural Land
- Carbon-free Cities
- Energy Storage Related
- Industry 4.0
 - SCADA Systems
 - INGOTVR (VR Training Module)

HU Suggestions



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- If not experienced, choose professional project writers.
- TUBITAK supports for project writing.
- Try to extend network, if not today, tomorrow it will come back.
 - Met a Research Institute 2 years ago.
 - Today invited us to prepare a proposal.
- Try to be at least a small part of consortium.
- Do not give up.
 - Our first score was 3/15 (SolarBlockchain), then to 14/15.

Starting as Coordinator



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- Starts with an GA comments.
- Introduction meeting & good impression.
- Take everything under your control.
- Prioritize validation for all partners, takes long time.
- Be careful about rules: SME Owner Costs, Gender Equality Plan
- Keep your PO close to you all the time.
- Technical person & legal department work together.
- Looks hard but not when you start.



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THANK YOU

Contact Us

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